

LOCKMASTERS®
INCORPORATED
Helix Rotary Template

Drill Point Code Chart

Revision Date 6/14

Std. Mechanical (S&G, Ilco, Lagard)

Fence	F 25
Lever Screw	O 39.5
Relock	G 80.5
Relock (Lagard)	M 42.5
Scope	G 12

Amsec ESL 10 / 20

Deadlock	Q 30.5
Relock	F 91.5
Solenoid Pin	H 86

Amsec ESL 5/15

M 54 (48)

Amsec KPL

Probe Bolt	X 99
Relock	H 82.5

Globalock

Lever Pin	D 29.5
Lever Stop	C 62
Relock	M 55.5

Kaba Auditcon / Cencon (New)

Lever Pin	H 99.5
Lever Screw	O 39.5
Relock (sever)	O 45.5
Relock (reset)	P 42
Slide	H 80

Kaba Slidebolt

Solenoid Button	N 34 (56)
Solenoid Pin	O 37.5 (41.5)

Kaba X-07 / Cencon (Old Style)

Lever Pin	I 90.5
-----------	--------

Kaba-Mas X-08 / X-09

Motor Gear	F 92.5
Rack	L 59.5
Relock	O 48.5

Lagard 2200 Series Key Lock

Fence	F 26.5
-------	--------

Lagard 33E v1, 99E, slambolts

Relock	D 32.5
Solenoid Pin	A 59.5

Lagard 33E v2 & v3, new deadbolts

Relock	D 32.5
Solenoid Pin	L 65.5
Slide	J 76.5

Lagard Dual-handed Swingbolt

Broken Pivot	M 56 (46)
Solenoid	C 33 (41.5)
Slide (preferred DP)	H 83 (88.5)

Lagard Swingbolt Motor

Motor Cam Case Side	C 30
Motor Cam Lock Back	E 2
Relock	M 47 (55)
Slide	H 39 (32.5)

Lagard Old-Style 3600 Swingbolt

Solenoid Pin	H 81 (90.5)
--------------	-------------

LpLOCKS Rotobolt

Motor Gear	J 71 (70)
------------	-----------

LpLOCKS StraightBolt

Motor Gear	F 6.5
------------	-------

Mosler 302 / 402

Fence	G 11
Scope	K 75
Relock	P 29

S&G 2740

Motor Shaft	J 82.5
Motor Gear	I 86.5
Relock	K 49

S&G 6120

Deadlock	M 54
Probe Springbolt	X 99
Relock	L 51

S&G 6125 / 27 / 29

Motor Gear	B 51
------------	------

S&G 6804 / 05 Key Lock

Lever Post	B 88.5
Lever Tops	A 86

S&G Titan/Spartan D-Drive

Pivot Tip	O 35.5
-----------	--------

S&G Titan/Spartan PivotBolt

Pivot Tip	O 43.5 (35.5)
Center Pivot	K 70.5 (56.5)

S&G Z02 / Z03

Solenoid	C 42.5
Relock	M 55

SecuRam Swingbolt (New, UL)

Slide	H 89 (82.5)
-------	-------------

SecuRam

Deadbolt/Springbolt	R79
---------------------	-----

Yale OC-5

Borescope	G 4
-----------	-----

Misc

Punch/Probe Lock Bolt	X 99
-----------------------	------